

# IRON M

## mechanical self-levelling system

### Loader with implement mechanical self-levelling system

- Support frame from the front to the rear axle shafts
- Hydraulic system in relation to tractor characteristics

### Standard equipment

- Two double-acting cylinders for lifting
- Two double-acting cylinders for operating the implement
- Quick-release of tractor loader with VELOTAK system
- SIGMA 4 tool carrier
- PUSH/PULL quick-couplings
- Adjustable support feet
- Bucket level indicator
- Tie rod cover

Available for the 10, 15, 20, 30 and 40 series.

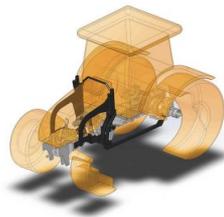


### Main features



#### Boom section

The boom section is composed externally by a single metal sheet and internally by two "C" section bars. This industrially adopted solution provides the boom with high strength combined with remarkable lightness.



#### Subframes

The Sigma 4 subframes are formed by connecting the tractor at three points, guaranteeing unsurpassed robustness and solidity. Their fish-belly beam provides a uniform load distribution at every point. Each tractor model has its own specific subframe that adapts perfectly to its contour.



#### Joystick: TC Basic

The TC Basic joystick is supplied as standard with all mechanical distributors and controls the hydraulic lines for loader lifting and implement movement. Its shape has been carefully developed by Sigma 4 to offer maximum comfort under all conditions of use, no matter where in the driving area it is installed.



#### Support feet

The support feet, equipped with fine adjustment system for the CHROME, IRON and TITANIUM models, can be singularly adapted to ensure maximum safety and adaptability during parking manoeuvres on all types of grounds, even the most uneven. During normal operations, the feet are locked inside the loader boom, so that they do not interfere with the front tractor wheels.



#### Velotak

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The VELOTAK quick-release system, patented by Sigma 4, makes it possible to speed up and simplify the hitching/unhitching of the device, by performing the operation in a single lowering phase from the tractor. In fact there is no need to insert pins or use special tools, just operate the lever located on the outer side of the bearing boxes to hitch and unhitch the device in just a few seconds. The hitching and unhitching positions are indicated by a dedicated coloured decal. The device is designed with a passive safety device so that it will always be hitched even in the event of an unforeseen incident or breakage. The support feet are millimetrically adjustable to allow operation on any terrain and slope. The VELOTAK system is standardised for use on all SIGMA 4 loader models.



### SIGMA 4 attachment

Designed to allow easy and fast hitching and unhitching of implements with Sigma 4 attachment.



### Parallelogram cover

The mechanical parallelogram cover protects levelling and gives the loader a more attractive design.



### Bucket level indicator

The bucket level indicator allows the operator to easily verify, from the tractor driver's seat, the angle of the implement with respect to the ground.

## Optional



### EURO HYDRO attachment

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The Euro 8 tool carrier with hydraulic function is suitable for contexts requiring frequent hitching and unhitching operations. This type of unhitching allows the locking pins of the implement to be opened and closed directly from the tractor driver's seat, to ensure maximum comfort. Hitching and unhitching of the implement are carried out by simultaneously pressing 2 buttons on the loader joystick, thus avoiding unintentional manoeuvres and ensuring the maximum possible level of safety. The Euro 8 HYDRO attachment requires an additional dedicated hydraulic line for its operation. It is possible to transform a mechanical Euro 8 attachment into the Euro 8 HYDRO version using the dedicated optional kit.



### EURO HYDRO M attachment

Euro 8 attachment manufactured with double-acting single piston hydraulic linkage. The hydraulic function allows to open and close the locking pins of the implement directly from the tractor driver's seat, ensuring maximum safety by pressing the 2 joystick buttons. The tool carrier requires an additional dedicated hydraulic line.



### EURO MULTI attachment

Designed to allow the simultaneous use of Euro 8 compliant implements or implements with Quicke/Trima attachments. Optional adapters can be added to attach implements with the MX attachment.



### SKID STEER attachment

Designed to allow use of implements with a SKID STEER type attachment.



### Joystick: TC PROFI

(2 buttons)

The TC Profi joystick is equipped with two buttons on the back of the joystick and is supplied together with systems with mechanical distributors equipped

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with third or third and fourth hydraulic line.



### Joystick: TC PROFI ADVANCED

(8 buttons)

The TC Profi Advanced joystick, with 8 buttons, is supplied as standard in the event that a fifth hydraulic line is installed in a system with a mechanical distributor, which is used for the hydraulic quick-release function of the implement. It is possible to use this joystick for several additional functions:- operate a 3rd hydraulic line- operate a 4th hydraulic line- change gears- engage and disengage the shock absorber directly from the cab- switch lights on and off.

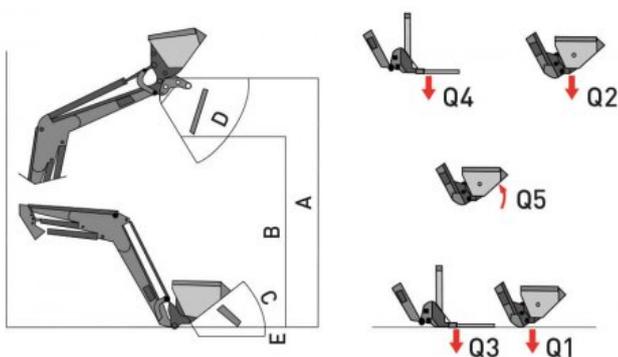


### Joystick: TC SPEED

(Electronic/Mechatronic)

The TC Speed is an electronically-controlled joystick, supplied as standard with the electronic and mechatronic distributors. The use of the Can Bus, a data transmission cable, makes installation significantly easier compared to mechanical configurations, adapting even to the smallest joystick supports. Movement management via electronic software allows the front loader to be moved with greater precision. The TC Speed allows the following functions to be controlled:- operate the 3rd hydraulic line- operate the 4th hydraulic line- operate the 5th hydraulic line- engage and disengage the shock absorber directly from the cab- engage and disengage the floating function- switch the joystick system on and off.

## Technical drawings



## Technical data sheet

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### Lifting force at 180 Bar

			M10	M15	M20	M30	M40
With bucket on the ground 300 mm from the pivot point	Q1		1100	1100	1500	1700	1900
With bucket at maximum height 300 mm from the pivot point	Q2		1000	1000	1400	1650	1800
With fork on the ground 600 mm from the pivot point	Q3		1100	1100	1500	1700	1900
With fork at maximum height 600 mm from the pivot point	Q4		1000	1000	1400	1600	1800
Breakout force at the tine	Q5		1500	1500	1500	1500	1500

### Maximum lift height

			M10	M15	M20	M30	M40
At pivot point	A		3200	3300	3800	3870	4100
Under bucket level	B		2260	2360	2940	3010	3200

### Angle

			M10	M15	M20	M30	M40
Maximum rollback angle at ground (bucket)	C	Degrees	45	45	45	45	45
Maximum dump angle (bucket)	D	Degrees	90	90	90	90	90

### Digging depth

			M10	M15	M20	M30	M40
Digging depth	E		150	150	150	150	150

### Working time with oil flow rate of 40 l/min

			M10	M15	M20	M30	M40
Lifting time to maximum height		Seconds	7	7	7	7	9
Bucket dumping time		Seconds	5	5	5	5	5

### Weight

			M10	M15	M20	M30	M40
Without implement and without tractor subframes			433	443	500	533	560

### Power

			M10	M15	M20	M30	M40
Of tractor			45-85	45-85	60-100	70-120	100-150
Of tractor			30-60	30-60	45-75	50-90	75-110

*N.B. Technical data and images are indicative and not binding, as they may also vary depending on the type of tractor equipped*